# **FORMAX**®

402 Series Joggers

OPERATOR MANUAL FIRST EDITION

#### **INTRODUCTION**

The Formax 402 Series Joggers are used for aligning paper and dissipating static electricity. An electromagnetic assembly produces a vibrating action, which is transmitted to the deck and rack through a system of leaf springs.

The control assembly consists of a solid-state on-off knob which also serves to control the speed, up to 4,000 vibrations per minute.

Refer to this Maintenance Manual prior to adjusting or performing service on the jogger.

**WARNING:** Failure to follow these instructions could result in unsatisfactory jogger performance, machine damage or shortened service life, or personal injury.







FD 402P3



FD 402E2

	FD 402P1	FD 402P3	FD 402E2	
Bin Capacity:	Up to 800 sheets of 20# paper	Up to 1,700 sheets 20#	Up to 1,750 sheets 20#	
Bin Size:	3.5" D x 8.75" W	2.25" D x 11.25" W each	3" D x 8.5" W each	
Media Size:	Up to 11" W x 17" L	Up to 8.5" W x 14" L	Up to 4" W x 8" L	
Dimensions:	7.75" W x 19" L x 21" H	9.75" W x 14" L x 17.75" H	8.125" W x 8.125" L x 13.125" H	
Weight:	28 lbs.	29 lbs.	28 lbs.	
Variable Speed:	Up to 4,000 vibrations/minute			
Voltage:	115 Volts (50/60 Hz) / Export 220 Volts (50/60 Hz)			
Safety Certifications:	UL & CE applied for			

#### **INSTALLATION**

Inspect the jogger for damage which may have occurred during shipment. If any damage is found, immediately notify the shipping carrier and your authorized Formax dealer.

Each jogger weighs approximately 30 pounds. Lift the jogger only by the base. Lifting by the bin or top cover may cause damage or injury.

**WARNING:** The voltage and frequency of the power supply must be as specified on the nameplate. A power supply of another rating may cause damage to the unit.

Locate the jogger on a solid support surface. The support must not vibrate while the jogger is operating. The bin or top cover must not be in contact with any rigid object or adjacent surface; it must be free to vibrate.

### **OPERATION**

Place the jogger in its operating location and plug it into a self-governing electrical receptacle.

Place paper, envelopes or checks in the jogger bin(s) and turn the power/ speed control knob clockwise to turn the jogger on and adjust speed. The vibration amplitude is changed by turning this knob. To turn the jogger off, turn control knob all the way to the left until it clicks off.

For best results, documents should be jogged for at least 15 to 30 seconds. For maximum efficiency, Formax recommends a maximum load of 10 pounds for each of the 402 Series models.



## **TROUBLESHOOTING**

PROBLEM:	POSSIBLE CAUSE:	SOLUTION:
Unit does not operate	Defective control knob	Replace control knob
	Shorted wiring, loose connection, no power to unit	Repair
Unit has power but will not vibrate	Unit in contact with rigid object or adjacent surface	Isolate unit
	Defective rectifier	Replace rectifier
	Defective leaf springs	Replace leaf springs
Excessive noise when operating	Armature and magnet assemblies making contact	Air gap spacers may need to be replaced or adjusted