6606 Series
FOR FOLDING & INSERTING

Standard Features:
- Modular design with up to 7 feed stations
- 10.4" full-color touchscreen control panel with new color-based graphical interface
- 50 programmable jobs
- AutoSet™: One-touch set-up
- Automatic paper and envelope Presence Sensors, with graphic indicators on the control panel
- Vertical output stacker holds up to 500 filled envelopes, with reverse stacking output
- High-Capacity Document Feeder holds 725 sheets
- Large, top-loading envelope hopper holds up to 500 envelopes for continuous operation
- Two double-document detectors provide security
- Diverter: Sensors redirect double documents and incomplete sets without interruption
- Processes up to 4,300 envelopes per hour
- Fold types: C, Half, Z, Double Parallel and no fold
- Folds up to 10 sheets of paper (Half-fold) and up to 8 sheets (Tri-fold)
- Energy-saving automatic standby mode

Abilities:
- Inserts into envelopes up to 6.4" H x 9.8" W
- Folds/inserts top, middle and bottom-address documents into top-flap envelopes **
- Folds and/or inserts sheets, business reply envelopes and cards automatically
- Multi-feeding: Allows for a set number of pieces to be pulled from one feeder, then collated and inserted automatically
- Daily Mail mode for inserting stapled sets

Options:
- Thin Booklet Feeder: Inserts pre-folded documents or booklets up to 2.5 mm thick
- Production Feeders: 1 or 2, each feeds up to 1,200 sheets or 375 BREs
- High-Capacity Envelope Hopper: Holds up to 1,000 envelopes
- High-Capacity Output Conveyor: Holds up to 1,000 filled envelopes
- Side exit tray holds up to 500 filled envelopes
- Various OMR, BCR and OCR options
- Short Feed Trays, Cabinets, Joggers

Fully Automatic Modular Inserters
The versatile 6606 Series adapts to most any folding and inserting application. Models are available with 2 - 7 stations, offering the flexibility to meet your specific needs. A variety of input configurations includes a high-capacity document feeder for up to 725 sheets, 1 or 2 high-capacity production feeders, standard and special feeders, and short feed trays. The 6606 Series is capable of folding and inserting top, middle and bottom-address documents into top-flap envelopes.**

Standard features include a large reversible full-color touchscreen control panel with a graphical interface, automatic paper and envelope presence sensors with indicators on the control panel, a vertical output stacker which can hold up to 500 filled envelopes, in addition to a large top-loading envelope hopper with a capacity of up to 500 envelopes. The 6606 Series includes an energy-saving feature which automatically puts the inserter into standby mode after 1 hour of being idle.

Various levels of Barcode Recognition (BCR) and Optical Mark Recognition (OMR) are available and feature CIS scanning technology, which can scan codes printed in any location on a document. Optical Character Recognition (OCR) is also available, which uses page numbering in 1/1 or N-of-M format to ensure each set is complete before being inserted into an envelope.

Additional options include a thin booklet feeder for up to 325 inserts, high-capacity output conveyor and envelope hopper for up to 1,000 envelopes each, side exit tray, cabinet and 402 Series Joggers.
Flexible
The modular 6606 Series is designed to meet your changing business demands. Documents up to 14" long, including checks, invoices and reply envelopes, can be inserted in almost any combination. It has the capacity to fold and insert top, middle and bottom-address documents into top-flap envelopes**, plus, special feeders are capable of handling glossy or thicker stock. The 6606 Series provides advanced inserting capabilities with an available 725-sheet High-Capacity Document Feeder, 1 or 2 optional Production Feeders with a capacity of up to 1,200 sheets or 325 BREs each, an optional Thin Booklet Feeder for up to 325 inserts, and High-Capacity Envelope Hopper for up to 1,000 envelopes. The standard vertical output stacker holds up to 500 filled envelopes in their original order. Additional output configurations include a side exit tray for up to 500 envelopes and an output conveyor which holds up to 1,000 filled envelopes.

Powerful
The 6606 Series processes up to 4,300 envelopes per hour, producing up to 80,000 finished pieces per month. The powerful system folds up to 10 sheets in half-fold and up to 8 sheets in tri-fold mode. Each standard feeder holds up to 325 sheets, while the available High-Capacity Document Feeder holds up to 725 sheets. Cascade mode maximizes output by connecting multiple feeders filled with the same document; when one feeder empties, the next automatically starts feeding.

Secure
Double document detectors are located at the feeder and the insertion area to ensure that no double documents are fed into the system. The 6606 Series utilizes electromechanical detectors which can operate with any print density, paper color, thickness or paper dust. Documents requiring inspection or special handling can be diverted automatically into the divert station, without interruption. Optional Barcode Recognition (BCR) and Optical Mark Recognition (OMR) feature CIS scanning technology which scans the entire width of the document, for greater flexibility in document design and reduced setup time between jobs with codes in different positions. OMR and BCR allow for the automatic insertion of multiple-page documents, eliminating the tedious task of manually collating and inserting. Optical Character Recognition (OCR) is also available, for page numbering in 1/1 or N-of-M formats which helps to ensure each set is complete before being inserted into an envelope.

Simple to Use & Energy Efficient
The large color touchscreen is easy to use, and can be viewed at an angle and tilted to the operator’s height. Paper Presence Sensors work with the AutoSet™ feature to detect the presence and length of paper and envelopes and display this information on the control panel, giving the user immediate feedback and making set-up easier. Operators can program up to 50 jobs, including the option of sealing envelopes. The top-loading envelope hopper and feeder cascade mode maximize operator efficiency and increase output. In addition, the energy-saving design automatically converts to standby mode after 1 hour of being idle.

Specifications

<table>
<thead>
<tr>
<th>specification</th>
<th>details</th>
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<tbody>
<tr>
<td>Feed Hopper Capacity:</td>
<td>Up to 325 sheets, 20# paper (each feeder)</td>
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<tr>
<td>Envelope Hopper Capacity:</td>
<td>Up to 500 envelopes, top-loading</td>
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<tr>
<td>Vertical Output Stacker:</td>
<td>Up to 500 filled envelopes, reverse stacking output</td>
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<tr>
<td>Production Feeder (optional):</td>
<td>1,200 sheets / 325 BREs each, can install up to two</td>
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<tr>
<td>Side Exit Tray (optional):</td>
<td>Up to 500 filled envelopes</td>
</tr>
<tr>
<td>Speed:</td>
<td>Up to 4,300 pieces per hour, #10 envelopes</td>
</tr>
<tr>
<td>Duty Cycle:</td>
<td>Up to 80,000 pieces per month</td>
</tr>
<tr>
<td>Paper Size*:</td>
<td>3.5&quot; - 14&quot; L x 5&quot; - 9&quot; W</td>
</tr>
<tr>
<td>Envelope Size*:</td>
<td>5.5&quot; - 9.8&quot; W x 3.5&quot; - 6.4&quot; H</td>
</tr>
<tr>
<td>Dimensions:</td>
<td>63&quot; L x 36&quot; H x 18&quot; D (six-station models)</td>
</tr>
<tr>
<td>Weight:</td>
<td>Approx. 308 lbs (six-station)</td>
</tr>
<tr>
<td>Voltage:</td>
<td>100 Volts AC 50/60Hz</td>
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<tr>
<td>Safety Certifications:</td>
<td>UL, CSA approved</td>
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* Paper & envelope specifications may vary. All media must be tested.
** Bottom-address documents can be processed only in Half and Z-fold modes, up to 5 sheets.

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