

INDEX

Roller Adjustment	21
Sensor Cleaning	22
Folding Plates - Maintenance	22

FOLDING TIPS & TROUBLE SHOOTING

Sheets Difficult to Feed	23
Double Sheet Feeding	23
Fold is not Square or Consistent	23
Paper will not Stack Consistently	24
Paper will not Deflect when using One Fold or Perforating	24
Total and Batch Counter not Working	24
O-Lap Keeps appearing on Counter Board	24
No Power to Machine	25
Main Switch Cuts Out	25
Fold Roller Replacement	25

DISPATCH KIT	26
---------------------	-----------

ACCESSORIES & OPTIONS	27
----------------------------------	-----------

RECOMMENDED SPARES	28
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NO POWER TO MACHINE

If control panel display fails to come on, check that isolator switch (S) is not pressed in. To release, turn knob clockwise.

Check power supply to the machine.

MAIN SWITCH CUTS OUT:

The feeder will cut out automatically after 100 seconds if the main switch is left on without the feed switch being activated.

The compressor inside the machine requires up to 28 amps to start running. You must have the machine plugged directly into a 30-amp ring main. Do not attempt to run the machine with an extension lead.

The main switch will cut out if you have a paper jam or overlap is indicated.

FOLD ROLLER REPLACEMENT:

The Atlas has been designed to make fold roller replacement an easy and low cost operation. Your local sales agent will be able to supply you with a complete replacement roller assembly which allows you to change the roller assembly yourself as described in the roller assembly removal section of this manual. You will need to send back to your agent the existing roller assembly.

DISPATCH KIT

ITEM	PART NUMBER	QTY	DESCRIPTION
1			
2	90-103	1	OPERATORS MANUAL
③	90-018	1	ROLLER CLEANING KIT
④	78-007	1	BACK STOP ASSEMBLY
⑤	1 - 99 - 35	1	ANVIL SET
⑥	1 - 99 - 41	1	PERFORATING SET - 56T - SLITTING
⑦	6 - 99 - 05	1	SCORING SET - TYPE A
8	613-316	1	POWER CORD - (EEC)
	650-015	1	POWER CORD - (USA)
	613-453	1	POWER CORD - (NAGEL & FRENCH))
9	617-004	5	GLASS BALL
10	620-004	1	HEXAGON BALL DRIVER 4mm
11	620-006	1	ALLEN KEY 1mm
12	620-007	1	HEXAGON BALL DRIVER 2mm
13	620-020	1	HEXAGON BALL DRIVER 2.5mm
14	620-025	1	BONDUS 'L' WRENCH 2.5mm
15	620-027	1	BONDUS WRENCH 5mm
16	620-032	1	COMBINATION SPANNER 13mm A/F
17	624-018	1	DISPATCH BOX

ACCESSORIES & OPTIONS

ITEM	PART NUMBER	DESCRIPTION
1	6 - 99 - 05	SCORING SET - TYPE A
2	6 - 99 - 06	SCORING SET - TYPE B
3		
4	1 - 99 - 10	PERFORATING SET - 20T SLITTING
5	1 - 99 - 11	PERFORATING SET - 20T SLITTING - HEAVY DUTY
6	1 - 99 - 12	PERFORATING SET - 28T SLITTING
7	1 - 99 - 41	PERFORATING SET - 56T SLITTING
8		
9		
10		
11	1 - 99 - 13	SLITTING BLADE SET
12	1 - 99 - 35	ANVIL SET
13		
14	98 - 018	PERFORATOR STRIPPER SET
15	69 - 023 - 3	SHEET SMOOTHER - STACKER
16	6 - 99 - 36	PAPER PROFILE ROLLERS - SET (SPLIT)
17		
18		
19		
20		

ACCESSORIES....

....May be obtained from your dealer and fitted to your machine using the instructions supplied, or by reading your operators manual.

OPTIONS....

....May also be obtained and fitted by your dealer. You should not attempt to fit options as specialist tools and knowledge are required.

RECOMMENDED SPARES

PART No.	DESCRIPTION
601-021	MAGNETIC ACTUATOR
606-028	FOOT - Black
606-030	SCALLOP KNOB - Black
607-022	TWIN GRIP TIMING BELT
607-025	TIMING BELT
607-026	TIMING BELT
607-027	TIMING BELT
609-011	'O' RING
609-013	'O' RING
609-014	'O' RING
609-023	'O' RING
613-059	FUSE HOLDER
613-184	MOTOR SPEED CONTROLLER - PCB
613-237	CAP
613-255	SOLENOID COIL
613-365	EMERGENCY STOP SWITCH
613-376	SWITCH 10 AMP - 12v COIL - (EEC)
613-383	SWITCH 16 AMP - 12v COIL - (USA)
613-385	KNOB
613-386	NUT COVER
681-005	FUSE - 3.15A - 20x5mm - FAST BLOW CERAMIC
91-068-02	MOTOR SHAFT ASSY - DC Drive - Extended
92-010	TRANSPORT BELT - Delivery
92-027-01	DRIVE BELT - Delivery - Flat 12mm
93-021	FEED BELT
93-022	DRIVE BELT - Vacuum Roller
93-028	SMOOTHER - Delivery
94-028	LOCK PIN ASSEMBLY - Side Lay
95-020	LENS - Display
95-021	CONTROL PCB - Junior
95-046	SWITCH ASSEMBLY - Reset / Pulse / Stream
95-047	SWITCH ASSEMBLY - Feed
95-049	ROTARY ENCODER ASSEMBLY
95-109	POT & LEAD ASSY. - Motor Speed
95-112	CHOKES ASSY. - PM63 - 3.5A

RECOMMENDED SPARES

PART No.	DESCRIPTION
95-129-01	PLUNGER & SPRING ASSY
95-132	HOSE - Air Separation
95-133	HOSE - Vacuum
96-028-02	FOLD ROLLER ASSEMBLY - Standard
96-049-02	FOLD ROLLER ASSEMBLY - Bottom
96-031	DRIVE BELT - Large Roller Drive
97-040	POSITIONAL DISPLAY - PCB
97-075	POT & LEAD ASSEMBLY

NOTE....

The items listed above represents parts which are subject to wear, loss, or accidental damage, and is included for your guidance only.

Replacement of parts fitted to your machine require specialist knowledge and should therefore be entrusted to your dealer.

Technician Maintenance

It is recommended that your Formax Atlas Folder is fully serviced at least once every six months by a factory trained Service Engineer.